

MAGNETIC POSITION DETECTION APPARATUS FOR MICRO MACHINED OPTICAL ELEMENT

CROSS REFERENCE TO RELATED APPLICATION

5 This application is a division of and claims priority from United States Patent Application
Serial No. _____, by Murali Chaparala entitled "MAGNETIC POSITION
DETECTION FOR MICRO MACHINED OPTICAL ELEMENTS," Agent's Docket No.
ONX-117A, filed 5/8/2001, and which is incorporated herein by reference.

FIELD OF THE INVENTION

10 This invention relates to optical communications and more particularly to measuring the
position of micro machined optical elements.

BACKGROUND OF THE INVENTION

MEMS free-space optical switches can be categorized into two major branches: the planar
matrix (2-dimensional) approach, and the beam-steering (3-dimensional) approach. The 2D
approach typically involves mirrors that move between on and off position, while the 3-D
15 approach typically involves mirrors that tilt over a continuous range of angles to deflect
optical signals from one fiber array to another. The 3-D approach relies on accurate control
of mirror position to minimize optical loss from the coupling of photons from one fiber to
another.

Fiber optic communications systems are subject to faults that interrupt signal traffic. The
20 fault may occur in the optical switch or in some other part of the system. In both switching
approaches it is useful for, fault detection purposes, to know whether a given mirror actuating
mechanism has failed. One way to determine this is to sense the position of the mirror to
determine whether it is in a desired state. If the mirror is not in the desired state, a fault in the
mirror mechanism may be determined and signal traffic may be routed around the faulty
25 mirror.

Most of these MEMS optical elements have used some variation of sensing capacitance or
piezoresistance as a means of detecting the angular position of the optical element. In the 2D
approach, to perform accurate capacitance sensing the signal lines have to be shielded which

adds significantly to the complexity of the MEMs die. Second, the capacitive sensing is highly non linear and the sensitivity degrades significantly at large angular deviations from the ideal final position. The piezoresistive sensors have smaller signal gain making them susceptible to noise and cross-talk.

- 5 Thus, there is a need in the art, for a new method and apparatus for sensing the angular position of a MEMS optical element and an optical switch incorporating same.

SUMMARY OF THE INVENTION

- 10 The disadvantages associated with the prior art are overcome by the present invention of a method and apparatus for measuring the position of a micro machined optical element.

According to an embodiment of the invention, an apparatus includes a micro machined optical element and at least one magnetic sensor disposed on the movable portion of the micro machined optical element. The sense field may be generated by the actuation field used to manipulate the movable portion, or by a magnetic structure disposed on the fixed
15 portion of the micro machined optical element. Alternatively, a sense field generating magnetic structures may be disposed on a moveable portion of the micro machined optical element and a magnetic sensor may be positioned on a nearby non-moveable portion of the micro machined optical element.

- 20 Magnetic sensors, such as magnetoresistive elements, magnetostrictive elements, Hall-effect devices and sense coils provide for sensitive, reliable and robust measurement of the position or switching state of MEMS devices such as those used in optical switches.

BRIEF DESCRIPTION OF THE DRAWINGS

- 25 FIG. 1 is a flow diagram of a method for measuring the position of a micro machined optical element according to a first embodiment of the present invention

FIG. 2A an isometric schematic diagram of an apparatus according to a second embodiment of the present invention;

FIG. 2B is a cross-sectional schematic diagram taken along line 2B-2B of FIG. 2A:

FIG. 3A is an isometric schematic diagram of an apparatus according to an alternative version of the second embodiment of the invention.

FIG. 3B is a schematic diagram of a Wheatstone bridge circuit that may be used with the apparatus of FIG 3A;

- 5 FIG. 4 is an isometric schematic diagram of a MEMS optical switch according to a third embodiment of the invention;

FIG. 5A is a plan view schematic diagram of an apparatus according to another alternative version of the second embodiment of the invention;

- 10 FIG. 5B is a plan view schematic diagram of an apparatus according to another alternative version of the second embodiment of the invention;

FIG. 5C is a cross-sectional schematic diagram of an apparatus according to another alternative version of the second embodiment of the invention;

FIG. 5D is a plan view schematic diagram of an apparatus according to another alternative version of the second embodiment of the invention;

- 15 FIG. 5E is a plan view schematic diagram of an apparatus according to another alternative version of the second embodiment of the invention; and

FIG. 6 depicts an example schematic diagram of an optical switching system according to a fourth embodiment of the present invention.

DETAILED DESCRIPTION

- 20 Although the following detailed description contains many specific details for the purposes of illustration, anyone of ordinary skill in the art will appreciate that many variations and alterations to the following details are within the scope of the invention. Accordingly, the exemplary embodiments of the invention described below are set forth without any loss of generality to, and without imposing limitations upon, the claimed invention.

THEORY

- 25 Magnetic sensors may detect changes in a magnetic field by sensing a change in an electrical, mechanical and/or optical property of the sensor that result from changes in the magnetic field. The change in the electrical, mechanical and/or optical property may depend upon the

strength of the magnetic field or the relative position of the field with respect to the sensor. Magnetic sensors include, but are not limited to magnetoresistive sensors, magnetostrictive sensors, Hall-effect sensors, flux sensing coils, magnetostriction sensors and magneto optic sensors.

5 Magnetoresistive sensors utilize materials having an electrical resistance that changes in response to a change in a magnetic field. Magnetoresistivity in ferromagnetic materials was discovered in 1856 by Lord Kelvin, and has since been used in a variety of magnetic sensors to detect magnetic field strength and direction. The change in resistivity is dependent upon the strength of the magnetic field and the relative orientation of the field with respect to a
10 conduction path through the magnetoresistive material. The change is usually a minimum when the field is perpendicular to the conduction path and is usually a maximum when the field is parallel to the conduction path. As the conduction path of a magnetoresistive sensor changes with respect to an external magnetic field (or vice-versa) the electrical resistance changes.

15 The Hall effect is based on the deflection of moving electric charges by a magnetic field. In a Hall effect sensor, the electrical property may be a voltage, sometimes referred to as a Hall voltage. The Hall voltage is related to the strength of an electric field, referred to herein as the Hall electric field, that results from the interaction of an electric current with a magnetic field. The Hall electric field is generally directed perpendicular to both the magnetic field
20 and the direction of flow of the electric current through the Hall effect sensor. As the direction of flow of the electric current through the Hall effect sensor changes with respect to an external magnetic field (or vice-versa) the Hall voltage changes.

Flux sensing coils operate on the principle of electromagnetic induction. As the AC magnetic flux through the coil changes a voltage may be induced on the coil. The magnetic flux may
25 change due to a change in intensity of an external magnetic field. Alternatively, the flux may change due to a change in the relative position of the coil with respect to the magnetic field. Flux sensing coils may be characterized by a property known as electrical inductance, which relates the voltage across the coil to the rate of change of electric current through the coil. The inductance of a coil may change, e.g., due to a change in proximity of magnetic material
30 with respect to the coil.

The term magnetostriction refers to the change in the physical dimensions caused by magnetization. Magnetostriction sensors utilize this effect to measure field strength. Magneto optic sensors utilize materials characterized by optical properties that depend on strength and/or orientation of an applied magnetic field. Such optical properties include, but are not limited to, polarizing direction, reflectivity etc. For example, in a Kerr or Faraday rotation, the polarization of optical signals is rotated by an amount that depends on the surface magnetization, which in turn depends on the strength and direction of the applied magnetic field. Thus, the amount of polarization rotation may be used as an indicator of magnetic field strength and/or orientation.

MAGNETIC SENSORS TO SENSE MEMS POSITION

According to an embodiment of the invention, a magnetic sense method includes disposing a magnetic sensor on the micro machined optical element, exposing the magnetic sensor to a magnetic field, and measuring a change in an electromagnetic, mechanical and/or optical property of the magnetic sensor as the position of the micro machined optical element changes. The micro machined optical element may comprise of a movable and fixed element made from single, composite, or multiple dies.

FIG. 1 depicts a flow diagram illustrating an example of a method **100** for measuring the position of a micro machined (MEMS) optical element according to a first embodiment of the invention. At step **102** a magnetic sensor is disposed on a micro machined optical element. At step **104** the magnetic sensor is exposed to a magnetic field. At step **106** a change in an electrical, mechanical and/or optical property of the magnetic sensor is measured as an orientation of the MEMS optical element changes with respect to the magnetic field. As used herein, "position" may refer to relative spatial position, relative angular orientation, or some combination of both. Furthermore, the position of the MEMS optical element may change with respect to the magnetic field if the magnitude or direction of the magnetic field changes with respect to the MEMS optical element. The ON/OFF state of a 2D MEMS optical switch may be determined by comparing the value of the magnetic sensor property measured in step **106** with one or more predetermined values of the sensor property when the MEMS optical element is known to be in an ON and/or OFF position.

FIGS. **2A-2B** depicts schematic diagrams of an apparatus **200** according to a second embodiment of the invention. The apparatus **200** includes a micro machined optical element

210 and a magnetic sensor 220 disposed on the micro machined optical element 210. The magnetic sensor 220 may be coupled to a position detector 230, e.g. by leads 231, 232.

By way of example, the micro machined optical element 210 may include a fixed portion, such as a base 212, and a movable portion, such as a flap 214. As used herein, the term
5 "moveable" means capable of movement by translation or rotation or some combination of both. Translation includes translation with respect to one or more axes. Rotation includes rotation with respect to one or more axes. By way of example, the flap 214 may rotate about an axis 215. The axis 215 may be oriented substantially parallel to a plane of the flap 214. Alternatively, the axis 215 may be substantially perpendicular to the plane of the flap such
10 that the flap is oriented substantially perpendicular to a plane of the base 212. The flap 214 may be coupled to the base e.g. by one or more flexures, so that the flap 214 is movable out of the plane of the base 212. The flexures may apply a torsional, or restoring force that returns the flap 214 to a rest position when an actuating force is removed. Other restoring forces may be applied to flap 214 to return the flap to the rest position. Such forces may be
15 exerted on flap 214 by biasing mechanisms that operate via pneumatic, thermal, or magnetic principals, including coils that interact with an external magnetic field, electrostatic elements, such as gap closing electrodes, piezoelectric actuators and thermal actuators. Multiple restoring forces may also be used together, and the forces may operate along the same or opposing directions.

20 A light-deflecting element 216 may be disposed on the flap 214 to deflect one or more optical signals. By way of example, the light-deflecting element 216 may be a simple plane reflecting (or partially reflecting) surface, curved reflecting (or partially reflecting) surface, prismatic reflector, refractive element, prism, lens, diffractive element, e.g. fresnel lens, a dichroic coated surface for wavelength specific and bandpass selectivity, or some
25 combination of these.

Any conventional means may be used to provide an actuating force to move the flap 214. For example, the flap 214 may contain a magnetically active element 225 to facilitate movement of the flap by interaction with an externally applied magnetic field. The magnetically active element may be a magnetically active material having, e.g. a fixed magnetic moment, i.e., it
30 may be a permanent magnet. Magnetically active materials may include Nickel, Nickel-Iron, Iron-Cobalt, Aluminum-Nickel-Cobalt, Neodymium-Iron-Boron, etc., and, may be deposited

in a uniform or stepped pattern. Alternatively, e.g. one or more vertical combdrive actuators may be used to tilt the flap **214** through a continuous range of angles in a controlled fashion.

The magnetic sensor **220** may be used to sense the state or position of a flap such as the flap **214**. The magnetic sensor **220** may operate by sensing a change in an electrical property such as a resistance, reactance, or impedance of the sensor under the influence of a magnetic field **B**. The magnetic field **B** may be an external field that actuates movement of the flap by interaction with a magnetic material **225** on the flap **214**. Alternatively, the magnetic field may be a separate sense magnetic field, e.g. a magnetic field that is produced by the magnetic material **225**. The magnetic sensor **220** may include, but is not limited to, magnetoresistive sensors including giant magnetoresistance (GMR) sensors, such as spin valves, colossal magnetoresistance (CMR) sensors, anisotropic magnetoresistance (AMR) sensors, magnetic tunnel junction (MTJ) devices, and Hall effect sensors, flux sensing coils, magnetostriction sensors and magneto optic sensors.

By way of example and without loss of generality, the magnetic sensor **220** may be a magnetoresistive sensor that includes a magnetoresistive material. Examples of magnetoresistive materials include Cu, Ni, Fe, Co and their alloys, oxides and structures having multiple layers containing one or more of these. A magnetic sensor **220** in the form of a magnetoresistive sensor may be formed by depositing magnetoresistive material and leads on the micro machined optical element **210**. Evaporation and annealing processes may be used for a multiple layer or GMR film. The magnetoresistive material may be deposited by suitable techniques including, but not limited to, sputter deposition, evaporation and electroplating

FIG. **2B** shows a cross-sectional schematic diagram of the apparatus **200** taken along line **2B-2B**. The flap **214** may make an angle θ with respect to the magnetic field **B**. A sense current **I** flows through the MR sensor **220**. The MR sensor **220** may have a thickness that is very small compared to its length and width to constrain the sense current **I** to flow in a path substantially within a plane. The sense current **I** is directed at an angle θ with respect to the magnetic field **B**. The sensor may be disposed on the flap **214** as shown in FIG. **2B**, so that the angle θ changes as the flap **214** rotates with respect to the magnetic field **B**. Since the electrical property of the MR sensor **220** depends on both **B** and θ , changes in the angular orientation of the flap produce corresponding changes in the electrical property of the MR sensor **220**. Alternatively, the flap **214** may translate with respect to the magnetic field **B**. If

the magnetic field **B** is non-uniform in either magnitude or direction, changes in the spatial position of the flap **214** may produce changes in the electrical property of the magnetic sensor **220**.

5 The position detector **230** may measure changes in the electrical property of the magnetic sensor **220** that varies with changes in a magnetic flux through the magnetic sensor **220**. Where, for example, the relevant electrical property of the magnetic sensor is an electrical resistance, the position detector **230** may include a resistance measuring circuit. Such a circuit may supply a fixed sense current **I** to the magnetic sensor **220** and measure changes in the voltage across the magnetic sensor **220**. If the relevant electrical property of the MR
10 sensor **220** is a Hall voltage, the position detector may supply a fixed current to the opposite ends of the magnetic sensor **220** and detect the Hall voltage that develops across the width of the detector. The position detector **230** may be implemented in hardware, software, firmware, or some combination of these. By way of example, the position detector **230** may be implemented as one or more application specific integrated circuits (ASIC's).

15 More than one magnetic sensor may be disposed on the micro machined optical element. Furthermore, the magnetic sensor may be disposed on the fixed portion of the micro machined optical element. By way of example, FIG. 3 depicts an isometric schematic diagram of an apparatus **300** according to an alternative version of the second embodiment of the invention. Apparatus **300** may include a micro machined optical element **310** and first,
20 second, third, and fourth magnetic sensors **320A**, **320B**, **320C**, **320D** disposed on the micro machined optical element **310**. The magnetic sensor **320** may be coupled to a bridge circuit **330**. The optical element **310** may include a fixed portion **312** and a moveable portion **314**. The magnetic sensors **320A**, **320B**, **320C**, **320D** may include, but are not limited to, giant magnetoresistance (GMR) sensors, spin valves, colossal magnetoresistance (CMR) sensors,
25 anisotropic magnetoresistance (AMR) sensors, magnetic tunnel junction (MTJ) devices, and Hall effect sensors, flux sensor coils, magnetostriction sensors and magneto optic sensors.

By way of example, the magnetic sensors **320A**, **320B**, **320C**, **320D** may be magnetoresistive (MR) sensors. The magnetoresistive sensors may be formed from a pattern of magnetoresistive material laid out on the micro machined optical element **310**, e.g., by
30 photolithographic techniques. As the position of the movable portion **314** changes with respect to the magnetic field **B** during the actuation cycle, the orientation of the sensor **320A** with respect to the magnetic field **B** also changes, e.g., from a from parallel to a perpendicular

orientation. In the version of the second embodiment depicted in FIG. 3A the first MR sensor 320A may be disposed on the movable portion 314 of the micro machined element 310 and the other three sensors 320B, 320C, 320D disposed on the fixed portion 312. As the angular orientation of the movable portion 314 changes with respect to a magnetic field **B** an electrical property of the first sensor 320A on the movable portion 314 changes correspondingly as described above. The electrical properties of the other three sensors 320B, 320C, 320D, however, remain substantially fixed as the angular orientation of the movable portion changes with respect to the magnetic field **B**. The properties of all four sensors 320A, 320B, 320C, 320D change in proportion to changes in the magnetic field **B**. Thus, if all four sensors 320A, 320B, 320C, 320D are appropriately coupled to the bridge circuit 330 an output of the bridge circuit may be made sensitive to changes in the angular orientation of the movable portion 314 of the micro machined optical element 310, but substantially insensitive to changes in the magnetic field **B**.

FIG. 3B illustrates a schematic diagram of an example of a bridge circuit 330' that may be in conjunction with the apparatus 300. Although the following relates to the use of a bridge circuit with magnetoresistive sensors, bridge circuits may also be used with other magnetic sensors such as Hall effect sensors, flux sensing coils, magnetostriction sensors and magneto optic sensors. The four magnetoresistive sensors 320A, 320B, 320C, 320D may be connected in a Wheatstone bridge fashion with one sensor 320A being disposed on the movable portion 314 of the micro machined optical element 310.

By way of example, each of the four magnetoresistive sensors 320A, 320B, 320C, 320D may be respectively characterized by an electrical resistance R_A , R_B , R_C , R_D that changes in response to changes in the magnetic field **B**. The first and third magnetoresistive sensors 320A, 320C may be electrically coupled at a first junction 331. The second and fourth magnetoresistive sensors 320B, 320D may be electrically coupled at a second junction 332. The first and second magnetoresistive sensors 320A, 320B may be electrically coupled at a third junction 333. The third and fourth magnetoresistive sensors 320C, 320D may be electrically coupled at a fourth junction 334. A current source 340 may be coupled between the first and second junctions 331, 332, and null detector (N) 350 may be electrically coupled between the third and fourth junctions 333, 335. The null detector 350 may be regarded as a sensitive electric current detector. By way of example, the resistance of the circuit between the second and third junctions, e.g., R_B , may be varied to change the current through the null

detector 350. When the current through the null detector 350 is zero, it can be shown that the resistance of the magnetoresistive sensor 320A may be given by:

$$R_A = \frac{R_C R_B}{R_D}$$

Since R_A , R_C , R_B , R_D , are dependent magnetic field B changes in the magnetic field B tend
5 to cancel out. However, in this example, only R_A depends on the angle θ . Thus, the bridge circuit 330' may capture information regarding the angular position of the movable portion 314 of the micro machined optical element 310. Although the foregoing discussion describes measurement of electrical resistance, Wheatstone bridge circuits may be utilized to measure other electrical properties such as Hall voltages. Other bridge circuits, such as Mueller bridge
10 circuits may be used with the apparatus 300 to measure the resistance or other electrical property of one or more magnetic sensors. Furthermore, a single magnetic sensor may be coupled to a bridge circuit to sense a change in resistance or other relevant electrical property. One or more magnetic sensors can be employed as sense elements in a feedback loop to control the mirror angle, and to incorporate a diagnostic routine to inform a user of switch
15 level malfunctions in the event that the control loop fails to move the mirror to the desired position.

Embodiments of the present invention can be used to measure the angular position of the scanning MEMS micro mirrors used in fiber-optic switches for optical communication systems. According to one embodiment of the invention, an optical switch includes a
20 plurality of micro machined optical elements and at least one magnetic sensor or magnetic sense field generator disposed on one or more of the movable micro machined optical elements and non-movable elements in the plurality. FIG. 4 depicts an isometric schematic diagram of an example of a MEMS optical switch 400. According to a third embodiment of the invention, switch 400 may generally includes a plurality of micro machined optical
25 elements 402 and magnetic sensors 404. The magnetic sensors 404 may include, but are not limited to the various types of sensors described above, such as giant magnetoresistance sensors, colossal magnetoresistance sensors, anisotropic magnetoresistance sensors, magnetic tunnel junction devices, Hall effect sensors, flux sensing coils, , magnetostriction sensors, magneto optic sensors and the like. Each micro machined optical element 402 may include a
30 movable portion 406. The sensors 404 may be disposed on the movable portions 406 as described above. By way of example, the movable portion may rotate about an axis 407

relative to a fixed portion **408**. The fixed portion **408** may be a base common to all of the micro machined optical elements **402**.

The movable portions **406** may include a light deflecting elements **416**. By way of example, the light-deflecting element **416** may be a simple plane reflecting (or partially reflecting) surface, curved reflecting (or partially reflecting) surface, prismatic reflector, refractive element, prism, lens, diffractive element, e.g. fresnel lens, a dichroic coated surface for wavelength specific and bandpass selectivity, or some combination of these. The light deflecting elements **416** may deflect optical signals to selectively couple the signals from one optical fiber to another. It must be stated that movable portion **406** is shown for example purposes only, that a plurality of movable element designs exist, and the present invention may be used on various MEMS optical mirror designs that utilize a movable optical element. The sensors **404** may be coupled to a switch controller **412**. The switch controller **412** may be implemented in hardware, software, firmware, or some combination of these. By way of example, the switch controller **412**, may be implemented as one or more application specific integrated circuits (ASIC's). The switch controller **412** may receive information on the angular position of the movable portions of the micro machined optical elements **402** from the sensors **404**. The switch controller may include a feedback loop to control the angle of the movable portions. Alternatively, the switch controller **412** may incorporate a diagnostic routine to inform a user of switch level malfunctions in the event that the control loop fails to move the micro machined optical element **402** to a desired position.

In some versions of the second embodiment of the invention, the magnetic sensor may be placed on a fixed portion of a micro machined optical element. FIGS. **5A-5E** depict several alternative versions of this embodiment. In these versions, a magnetic material is characterized by a permanent magnetic moment is disposed on a moveable portion and the magnetic sensor and its associated leads are disposed on a nearby fixed portion. The magnetic material may produce a magnetic flux that passes through a magnetoresistive sensor, Hall effect sensor or coil wherein the flux changes as the position of the magnetic material changes with respect to the sensor. Changes in flux through the sensor may cause changes an electrical property of the sensor, e.g. electrical resistance, Hall voltage or inductance. An advantage of this configuration is that an electrical connection to the moveable portion is not required. This greatly simplifies the manufacture of the apparatus and improves the robustness of its operation.

FIG. 5A depicts a plan view of an apparatus 500 according to another alternative versions of the second embodiment of the invention. The apparatus 500 generally comprises a micro machined optical element having a fixed portion in the form of a substrate 502 and a moveable portion in the form of a flap 506. The flap is movable, e.g. rotatable with respect to an axis 503. The flap may include a light-deflecting element 507. One or more magnetic sensors 504A, 504B are disposed on the substrate 502 proximate the flap 506. One or more magnetic elements 508A, 508B are disposed on the flap 506 near the sides thereof proximate the sensors 504A, 504B. The sensors 504A, 504B may be connected to detectors 501A, 501B through leads 505A, 505B, 505C, 505D. In the embodiment shown in FIG. 5A the sensors 504A, 504B and the magnetic materials 508A, 508B are oriented substantially parallel to each other and substantially perpendicular to the rotation axis 503.

The magnetic elements 508A, 508B may be magnetically active materials having, e.g. a fixed magnetic moment, i.e., they may be permanent magnets. Magnetically active materials may include Nickel, Nickel-Iron, Iron-Cobalt, Aluminum-Nickel-Cobalt, Neodymium-Iron-Boron, etc., and, may be deposited in a uniform or stepped pattern. The magnetic elements 508A, 508B may alternatively include one or more coils that carry electric current to provide a magnetic moment. Each magnetic element 508A, 508B may be characterized by a magnetic moment having a direction indicated by the arrows 509A, 509B. In the embodiment depicted in FIG. 5B the magnetic moments of the magnetic elements 508A, 508B are oriented substantially perpendicular to the axis 503. As the flap 506 rotates about the axis 503 the change in the relative position and/or orientation of the magnetic field produced by the magnetic elements 508A, 508B with respect to the sensors 504A, 504B causes a change in the magnetic flux passing through the sensors 504A, 504B. The change in flux causes a change in an electrical property of one or more of the sensors 504A, 504B.

In a preferred embodiment, the sensors 504A, 504B may have a C-shape that includes a gap. The sensors 504A, 505B "wrap around" the magnetic elements 508A, 508B. As the position of the flap 506 changes with respect to the substrate 502 the amount of magnetic flux produced by the magnetic elements 508A, 508B that is intercepted by the sensors 504A, 504B changes. Where the sensors 504A, 504B are magnetoresistive sensors, the change in intercepted flux produces a change in one or more sense signals detected at the detectors 501A, 501B. In the particular version of the second embodiment shown in FIG. 5A, the magnetic flux is a maximum when the flap 506 is substantially parallel to the substrate 502.

In this configuration, the magnetic elements **508A**, **508B** are disposed within the gaps in the sensors **504 A**, **504B**.

FIG. **5B** depicts a plan view of an apparatus **510** according to another alternative version of the second embodiment of the invention. The apparatus **510** is a variation on the apparatus **500** of FIG. **5A**. The apparatus **500** generally comprises a micro machined optical element having a fixed portion in the form of a substrate **512** and a moveable portion in the form of a flap **516**. A light-deflecting element **517** may be disposed on the flap **516**. The flap **516** is movable, e.g. rotatable with respect to an axis **513**. A magnetic sensor **514** may be disposed on the substrate **512** proximate an end of the flap **516**. A magnetic element **518** may be disposed on the flap **516** proximate the sensor **514**. The magnetic moment of the magnetic element **518** may be oriented substantially parallel to the axis **513**, as indicated by the arrow **519**. As in FIG. **5A** the magnetic sensor **514** may be in the form of a magnetoresistive element having a C-shape with a gap. In the particular version of the second embodiment shown in FIG. **5A** the magnetic element lies within the gap when the gap when the flap **516** is substantially parallel to the substrate **512**. The magnetic sensor **514** may be coupled to a detector **511**, e.g., by leads **515A**, **515B**.

Some micro machined optical elements may use a top chip design to provide a sidewall for orienting the flap in an up or "on" position. FIG. **5C** depicts a cross-sectional view of an apparatus **520** according to another alternative versions of the second embodiment of the invention. The apparatus **520** may be assimilated as a variation on those described with respect to FIGs. **5A-5B**. The apparatus **520** may generally comprises a micro machined optical element having fixed portions in the form of a base **522** and a top chip **525**. The micro machined optical element has a moveable portion in the form of a flap **526**.

In some applications such a two-chip approach is used to align the optical element in an "up" or "on" position with the flap **526** oriented substantially perpendicular to a plane of the base **522**. The flap **526** may be formed from one or more layers of the substrate **522**. In an "off" or down-position (shown in phantom), the flap **526** is substantially parallel to the base **522**. The flap **526** may be attached for movement with respect to the substrate **522** by one or more flexures **533**. By way of example, the base **522** may be a silicon-on-insulator (SOI) substrate. The top-chip **525** has an opening **523** with perpendicular sidewalls **527**. The term "sidewall" as used herein refers generally to any surface that provides a reference stopping plane for the flap **526**. Although a sidewall **527** that is part of the substrate is shown in FIG. **5C** the

sidewall may alternatively be part of the substrate **522** or part of a separate structure formed on of the substrate **522** or on the top chip **525**.

The top chip **525** is aligned with the substrate **522** such that flap aligns with the opening **523** and the substrate **522** and top-chip **525** are bonded together. The opening **523** receives the
5 flap **526** when the flap is in an "on" state, i.e., substantially perpendicular to a plane of the substrate **522**. The flap **526** may be clamped against a sidewall **527** of the top chip **525** when the flap is in the "on" state as shown in FIG. **5C**. When the top-chip **525** is properly aligned and bonded to the susbtrate **522** the sidewalls **527** of the openings **523** can serve as reference
10 stopping planes to fix the up-position of the flap. In addition, the sidewalls **527** may also serve as electrodes to hold the mirrors in the up-position by electrostatic attraction. A "top chip" having openings with almost perfectly perpendicular sidewalls may be formed, e.g., by etching a <110> silicon wafer with an anisotropic etchant.

One or more magnetic sensors **524** may be disposed on the top chip **525** proximate the flap **526**. Although FIG. **5C** shows the sensor **524** disposed on a surface of the top chip **525**, a
15 sensor **524'** may alternatively be disposed on the sidewall **527**. The sensors **524**, **524'** may be coupled to a detector **521**, e.g., via leads **529A**, **529B**. A magnetic element **528**, such as a magnetic material, may be disposed on the flap **526** to provide a sense magnetic field that is detected by the sensors **524**, **524'**. Alternatively one or more of the sensors **524**, **524'** may be disposed on the flap **526** and the magnetic material may be disposed on the substrate **522**, the
20 top chip **525** or the sidewalls **527**. It need be stated that the top chip associated with each micro machined optical element may also be comprised of two high-aspect-ratio deep vertical walls separated by an air gap.

Several orientations of the sensors and magnetic elements are possible. Two particular configurations are depicted in FIG. **5D** and FIG. **5E**. FIG. **5D** depicts a plan view of an
25 apparatus **530** according to another alternative versions of the second embodiment of the invention. The apparatus **530** generally comprises a micro machined optical element having fixed portions in the form of a substrate **532** and a top chip **535**. The micro machined optical element includes a moveable portion in the form of a flap **536**. One or more magnetic sensors **534A**, **534B** are disposed on the top chip **535** proximate the flap **536**. The sensors
30 **534A**, **534B** may be coupled to a detector **531**, e.g., via leads **539A**, **539B**. The sensors **534A**, **534B** may be in the form of serpentine coils of magnetic material. The serpentine shape allows a greater length for the sensors, which increases their sensitivity to changes in

magnetic flux. One or more magnetic elements **538A**, **538B** are disposed on the flap **536** near the sides thereof. The magnetic elements **538A**, **538B** may be positioned such that they are proximate the sensors **534A**, **534B** when the flap **536** is clamped against the top chip **535**. In this position, the magnetic flux through the sensors **534A**, **534B** from the magnetic elements **538A**, **538B** may be maximized.

FIG. **5E** depicts a plan view of an apparatus **540** according to another alternative version of the second embodiment of the invention. The apparatus **540** generally comprises a micro machined optical element having fixed portions in the form of a substrate **542** and top chip **545**. The micro machined optical element may include a moveable portion in the form of a flap **546**. A magnetic sensor **544** may be disposed on the top chip **545** proximate the flap **546**. The magnetic sensor **544** may be coupled to a detector **541**, e.g. through leads **547A**, **547B**. The magnetic sensor **544** may be in the form of a serpentine pattern of magnetoresistive material having features in common with the serpentine pattern described with respect to FIG. **5D**. One or more magnetic elements **548** may be disposed on the flap **516** proximate an end thereof. The magnetic element **548** may be positioned on the flap **546** such that it is proximate the magnetic sensor **544** when the flap is in an "on" position.

Other variations are possible on the above embodiments. For example, the magnetic sensor element may include an inductive coil disposed on either a fixed or moveable portion of a micro machined optical element. Changes in the position of the moveable portion may lead to changes in an inductance of the coil. The change in inductance may be correlated to the change in position. Changes in inductance may be less susceptible to noise than changes in capacitance.

FIG. **6** depicts a block diagram depicting an optical communications system **600** according to a fourth embodiment of the invention. In the system **600**, a method having features in common with the method **100** of FIG. **1** may be implemented as a computer program code **605** running on a processor of a computer controlled apparatus having features in common with the MEMS optical switch **400** described above with respect to FIG. **4**. In the embodiment shown, the program code **605** controls the operation of one or more MEMS optical elements **632A**, **632B**, **632C**, **632D** in an optical switch **630**. Although the program **605** is described herein with respect to a MEMS optical switch, those skilled in the art will recognize that programs embodying the method of the present invention may be applied to any MEMS device. The optical elements **632A**, **632B**, **632C**, **632D** may have features in

common with the optical elements described above. The optical switch **630** may have features in common with the type of switch **400** shown in FIG. 4. By way of example, the switch **630** may be a 2D MEMS optical switch. Each optical element **632A**, **632B**, **632C**, **632D** may include a moveable portion that is moveably coupled to a substrate and actuated by, for example, electrostatic, pneumatic thermal, acoustic or magnetic actuators **634A**, **634B**, **634C**, **634D**. The optical elements **632A**, **632B**, **632C**, **632D** may be clamped in vertical or horizontal position by voltages applied to clamping electrodes (not shown).

One or more magnetic sensors **636A**, **636B**, **636C**, **636D** may be respectively coupled to moveable and/or fixed portions of the optical elements **632A**, **632B**, **632C**, **632D**. The magnetic sensors **636A**, **636B**, **636C**, **636D** may be of any of the types described above. The magnetic sensors **636A**, **636B**, **636C**, **636D** sense changes in the position or state of the optical elements **632A**, **632B**, **632C**, **632D** with respect to a magnetic field **B'** provided, e.g., by a magnet **638**. If the actuators **634A**, **634B**, **634C**, **634D** are magnetic actuators, the magnetic field **B'** may be the same magnetic field that drives the actuators. Alternatively, the magnetic field **B'** may be a separate sense magnetic field. In some embodiments, a single magnet **638** may be used to actuate all the optical elements **632A**, **632B**, **632C**, **632D**. In such a situation, the actuators **634A**, **634B**, **634C**, **634D** may include electrodes for clamping moveable portions of the optical elements **632A**, **632B**, **632C**, **632D** in their respective "ON" or "OFF" states. The switch **630** may optionally include a temperature sensor **620** disposed in proximity to switch **630** or positioned in thermal contact with a portion of the switch, e.g. one or more of the optical elements **632A**, **632B**, **632C**, **632D**. The temperature sensor may produce a signal that is proportional to a temperature of the switch **630**. By way of example, the temperature sensor **620** may be a thermocouple, thermistor, infrared (IR) temperature sensor, etc.

One or more input fibers **607A**, **607B** and output fibers **607C**, **607D** may be optically coupled to the optical switch **630**. Optical sources (OS) **603A**, **603B** may provide optical signals to the input fibers **607A**, **607B** while optical detectors (OD) **609A**, **609D** may be optically coupled to the output fibers **607C**, **607D** to establish, for example, that the micro machined optical elements in the switch are in a known state. Alternatively, the optical sources and detectors may be replaced with optical transceivers to allow two-way signal traffic through the switch **630**.

A switching sub-system **600** may typically include a switch **630** combined with a controller **601**. The controller **601** may be a self contained microcontroller such as the PICK Microchip, or controller **601** may be configured to include a CPU **602**, memory **604** (e.g., RAM, DRAM, ROM, and the like), clock **614** and well-known support circuits **610** such as power supplies **612**, input/output (I/O) functions **618** coupled to a control system bus **608**. The memory **604** may contain instructions that the processor unit **602** executes to facilitate the performance of the apparatus **600**. The instructions in the memory **604** may be in the form of the program code **605**. The code **605** may conform to any one of a number of different programming languages such as Assembly, C++, JAVA or a number of other languages. The controller **601** typically operates the apparatus **600** through I/O functions **618** in response to data and program code instructions stored and retrieved by the memory **604**.

The CPU **602** may be coupled to the elements of the system **600** via the system bus **608** and the I/O functions **618**. The elements of system **600** may include the following: one or more detector circuits (DC) **635** coupled to one or more of the magnetic sensors **636A**, **636B**, **636C**, **636D**, and one or more actuator drivers (AD) **633** coupled to one or more of the actuators **634A**, **634B**, **634C**, **634D**. If the magnet **638** is an electromagnet, a magnet driver (MD) **637** may be coupled to the magnet. For the sake of clarity, connection is shown to only one of the magnetic sensors **636D** and one of the actuators **634D**. In practice, all the magnetic sensors **636A**, **636B**, **636C**, **636D** and actuators **634A**, **634B**, **634C**, **634D** may be coupled to the I/O functions **618**. One or more clamping voltage sources may be optionally coupled between clamping electrodes in the switch **601** and the I/O functions **618**. The optical sources **603A**, **603B** and the optical detectors **609A**, **609B** may also be coupled to the I/O functions **618** and system controller **601** may provide control to switch optical signals between the input fibers **607A**, **607B** and the output fibers **607C**, **607D**. The support circuits **610** may also include a temperature detector (TD) **639** coupled to the temperature sensor **620** and the I/O functions **618**.

It should be stated that depending on the configuration or selection of controller **601** and system **600**, the conditioning circuits, including actuator driver **633**, temperature detector **639**, magnetic driver **637** and/or detector circuit **635** may be implemented in software form, e.g., within code **605**, such that I/O functions **618** may directly connect to each respective switch component.

The system **600** may be a subsystem or component of a network element (not shown). The network element may be part of a network (not shown). The microcontroller **601** may include network element interface **606** which may be implemented in software e.g. in a subroutine in memory **604** or hardware to allow the system **600** to communicate with the network element. Such communication may include, but is not limited to, switching commands issued from the network element to the system **600** and switch state data from the system **600** to the network element.

10 Certain steps of the method described above with respect to FIG. **1** may be implemented by a suitable computer program code **605** running on the CPU **602** of the controller **601**. The CPU **602** may form a general-purpose computer that becomes a specific purpose computer when executing programs such as the program **605**. Although the invention is described herein as being implemented in software and executed upon a general purpose computer,

15 those skilled in the art will realize that the invention could be implemented using hardware such as an application specific integrated circuit (ASIC), microcontroller or other hardware circuitry. As such, it should be understood that the invention can be implemented, in whole or in part, in software, hardware or both.

20 A computer program **605** may be devised to implement steps **104** and **106** described above with respect to FIG. **1**. The program **605** is suitable for monitoring and controlling the position or state of the optical elements **603A**, **603B**, **603C**, **603D** of the optical switch **601** in accordance with embodiments of the present invention. By way of example, the program **605** may implement fault detection in the system **600**. For example, suppose that only when the

25 optical element **632B** is in an "ON" state, optical element **632B** deflects optical signals from input fiber **607B** to output fiber **607C**. The state of optical element **632B** may be determined by sending an optical signal towards optical element **632B** from the source **603B** to input fiber **607B** and monitoring the optical signal at output fiber **607C** with optical detector **609A**. If the optical signal from the optical source **603B** is detected by the optical detector **609A**

30 optical element **632B** is presumably in the "ON" state. While the optical element **632B** is known to be in the "ON" state, the property of the magnetic sensor associated with thereto may be recorded through I/O function **618** and stored in a look-up table in memory **604**. This step may occur when the magnet **638** is turned on to provide a sense field for the magnetic sensors **636A**, **636B**, **636C**, **636D** or when the magnet **638** is turned on to perform a

switching event. Alternatively, a signal from the magnetic sensor **636B** disposed proximate the optical element **632B** may be measured when the movable element associated with the magnetic sensor **636B** is in a known state. . Signals from sensors **636** may be measured in batch or selectively addressed in response to code **605** and through I/O functions **618** when they are in a known state.

The position of optical element **632B** changes when it moves from the "ON" state to the "OFF" state. Consequently, the magnetic sensor **636B** may produce a different signal when the optical element **632B** is in the OFF state. The other magnetic sensors **636A**, **636C**, **636D** may also produce different signals. In a manner similar to that described above, a set of signals from the sensors **636A**, **636B**, **636C**, **636D** may be correlated to the "OFF" state of the optical element **632B**. In a similar fashion, the known "ON" and "OFF" states of the other optical elements **632A**, **632C**, **632D** may be correlated to measured signals from the magnetic sensors **636A**, **636B**, **636C**, **636D**.

These signals from the magnetic sensors **636A**, **636B**, **636C**, **636D** may be organized by the program **605** as a set of predetermined signals, e.g. in a look-up table stored in memory **604**. The program **605** may index the aforementioned look-up table after reading the value or values associated with the magnetic sensor property to determine that the state of the switch is configured according to the requests of network element interface **606**.

The properties of the magnetic sensors **636A**, **636B**, **636C**, **636D** may be temperature dependent. Consequently, signals from the magnetic sensors **636A**, **636B**, **636C**, **636D** may drift as the temperature of the switch **630** changes. To compensate for such drift, the program **605** may include instructions for temperature compensation. By way of example, such instructions may include measuring the signal from the magnetic sensors **636A**, **636B**, **636C**, **636D** for the "ON" and off states of the optical elements **632A**, **632B**, **632C**, **632D** at different temperatures measured by the temperature sensor **620**. The program may then determine ranges for the values of the magnetic sensor signals that correspond to the "ON" and "OFF" states. If, over a certain temperature range, the two ranges do not overlap the state of an optical element may be determined by measuring that magnetic sensor signal to see whether it falls in the "ON" range or the "OFF" range.

It must be stated that the look-up table storing the predetermined magnetic sensor property values associated with each micro machined movable element, may be configured to allow a test value to fall within a range of predetermined values for added stability. For example, the magnetic sensor property values read into memory 604 through I/O functions 618, when the optical element is in a known state to achieve the predetermined value for the lookup table, may be configured in code 605 such that test values read into memory 604 through I/O functions 618 when the optical element is not in a known state may be substantially equal to the lookup values in the table. This approach results in added stability and may be used to compensate for temperature variation effects.

10 If there is substantial overlap between the "ON" and "OFF" ranges it may be desirable to correct for thermal drift in real time. The program 605 may correct for thermal drift by relating the measured magnetic sensor signals in the "ON" and "OFF" states to temperature measurements made during operation of the switch 630. The relationship may be stored in the form of a look-up table. Alternatively, the relationship may be in the form of a temperature correction equation. For example, in the case of a linear relationship between temperature and magnetic sensor signal, the program may calculate a temperature drift coefficient. The temperature drift coefficient may be used to adjust the predetermined magnetic sensor signals for changes in temperature.

Alternatively, the system controller 601 may be coupled to a temperature regulator (not shown) coupled, e.g. through the I/O circuits 618. The program 605 may instruct the temperature regulator to maintain the temperature of the switch 630 within a desired temperature range in response to temperature measurements from the temperature sensor 620. Preferably, the desired temperature range is sufficiently narrow that any thermal drift of magnetic sensor signal may be neglected. Furthermore, the system 600 may employ some combination of thermal drift correction and temperature regulation to compensate for changes in temperature.

It should also be stated that magnetic sensors may be connected together e.g. through a bridge circuit and the output of the connected sensors may be batch read by the controller 601 to determine the individual state of each movable portion in the batch of elements. This can be accomplished by designing or tuning the sensors to produce a unique value in each known ON and OFF state. For example, a magnetoresistive element associated with each micro machined optical element may be designed to produce a unique prime resistance value when

turned ON or OFF. Magnetic sensors may be connected in series or parallel and grouped according to, but not limited, rows or columns. As so, the program code 605 may engage in a row or column select to pull the combined sensor property value into memory for post processing by the CPU. Program code 605 may then perform data processing on the recorded
5 property value to discern the individual state of all member optical flaps contained in group of sensors. Memory 604 may store the predetermined prime values associated with the plurality of sensors and the program 605 may engage in an process whereby the recorded value of the combined sensor group is compared against various prime number combinations associated with the group, until a match is found. When a match is determined, the micro-
10 machine optical elements associated with the match prime numbers set will share the same ON or OFF state, and the individual states of the batch group can be determined. While the above is a complete description of several embodiments of the present invention, it is possible to use various alternatives, modifications and equivalents. For example, the magnetic switch state tracking method described above with respect to FIG. 6 may be readily
15 applied to tracking the state of a 3D steered beam optical switch having optical elements that may move through a continuous range of positions. Therefore, the scope of the present invention should be determined not with reference to the above description but should, instead, be determined with reference to the appended claims, along with their full scope of equivalents.

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